

## Polycolor Pro 2K

5086

Water-based 2K single-coat varnish for PVC windows and front doors for industrial and commercial use

### PRODUCT DESCRIPTION

#### General

Water-based, matt, non-yellowing 2-component coating system for single-coat application. The product is characterised by excellent weather and UV resistance, very good scratch resistance, high block resistance and chemical resistance.

#### Special properties and standards



- **ÖNORM EN 71-3**  
**Confirmed by an external test certificate.**  
Safety of toys; migration of certain elements (free of heavy metals).



- **DIN 53160-1 and DIN 53160-2**  
Perspiration and saliva-proof properties



- **French ordinance DEVL1104875A**  
Marking of construction coating products for their emission of volatile pollutants: A+

#### Application area

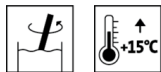


Door frames, floor thresholds, profiles and panelling, ventilation grilles, lamps, smoke detectors and cable ducts or decorative elements such as flower pots made of PVC and coatable plastics.

For front doors and windows, we recommend Polycolor Top 2K (5082).

### PROCESSING

#### Processing instructions



- Please stir the product before use. Prevent introduction of air while stirring.
- The temperature of the product and object, and the room temperature must be at least +15 °C.
- The optimal conditions for use are between 15 - 25 °C with a relative atmospheric humidity between 40 - 80 %.
- Do not close containers with hardened material.
- Sealants must be compatible with the coat and may only be applied once the paint has dried through. Sealing profiles with plasticizers tend to stick together in combination with paints. Please only use those types that have been tested.

- When changing from Polycolor Pro 2K (5086) to other water-based paint systems, care must be taken to adequately clean the pipes and spray equipment, preferably with warm water.
- Finely structured surfaces can be achieved by adding Aquafix S (8110). At the same time, the high mechanical resistance is further increased. Add up to max. 8 %.
- Any change in the processing sequence, environmental conditions, non-observance of instructions or the use of products not listed may have an unfavourable effect on the result. Deviations lead to film and adhesion problems as well as to impairments with regard to weathering and color stability.

### Blending ratio



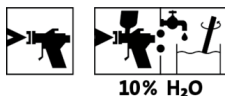
100 part(s) by weight or by volume Polycolor Pro 2K (5086)  
 5 part(s) by weight or by volume Aqua-Hardener 8450 (8450000210)  
 Polycolor Pro 2K (5086) can only be used with a hardener and in the mixing ratio specified.  
 Aqua-Hardener 8450 (8450000210) must be carefully worked into the product by stirring before processing.  
 After addition of hardener, a waiting time of approx. 10 minutes is recommended for improved degassing.

### Pot life



2 hour(s)  
 A further extension of the pot life is not possible.  
 Increased temperatures reduce the pot life.

### Application technique



	Airless	Airless air-supported (Airmix®, Aircoat, etc.)	Cup gun
Spraying nozzle Ø (mm)		0,28 - 0,33	2,2
Spray nozzle (Ø inch)		0,011 - 0,013	-
Nozzle angle (°)		20 - 40	-
Spraying pressure (bar)		80 - 100	3 - 4
Vaporizer Air (bar)	-	1 - 2	-
Diluent		-	Water
Diluent amount added (%)		-	10
Applied quantity per application (g/m <sup>2</sup> )		150 - 200	
Wet film (µm)		150 - 200	

The shape and surface condition of the workpiece as well as the type of application influence the actual consumption. Accurate values for consumption must be obtained by applying trial coats in advance.

**Drying times**  
(at 23 °C and 50 % rel. humidity)



Dust-dry (ISO 1517)	approx. 30 minutes
Tack-free	approx. 5 hour(s)
Dried through	approx. 12 hour(s)

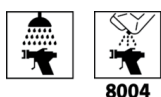
If necessary, a forced drying is also possible.

The figures given above are reference values. The drying time depends on the type of substrate, coat thickness, temperature, air exchange and relative atmospheric humidity.

Lower temperatures and/or high level of atmospheric humidity can increase the drying time.

Avoid direct sunlight!

**Cleaning the working equipment**



With water immediately after use.

To remove dried paint residues we recommend using Aqua-Cleaner (8004) (diluted 1:1 with water).

**SUBSTRATE**

**Type of substrate**

PVC and coatable plastics

**Substrate property**

The substrate must be dry, clean, capable of holding the paint, free from separating substances such as grease, wax, silicone, etc. and free from dust, as well as tested for suitability for coating.

**Substrate preparation**

**PVC and coatable plastics:**  
Pre-treat with Polyactive SB (8059) to clean and create the necessary adhesion to the substrate. Wisch- und Poliertuch (9662) is recommended for application. The cloth should be changed after about 20 linear meters. Recoating must take place within 10 to 60 minutes.  
Due to the large number of plastic materials, an adhesion test is recommended.

**COATING SYSTEM**

**Product application**

1 x Polycolor Pro 2K (5086)

**MAINTENANCE**

**Care**

The durability depends on several factors: these include particularly the type of weathering, constructive protection, mechanical stress and the choice of colour applied. To obtain long durability, regular inspection, maintenance and, if necessary, repair measures are necessary .

Annual cleaning with Top-Cleaner (7208) and maintenance with Top-Care (7227) in the package with Window Care-Set (7229).

Touch up minor flaws with the original material or ADLER Varicolor (4117).

**ORDERING INFORMATION**

**Size of trading unit**

4 kg, 20 kg

**Colour shades / Glosslevels**



Colour shades can be obtained using the **ADLER colour mixing system ADLERMix**.

**Base paint(s):**

Polycolor Pro 2K W10 Weiß, tönbar (5086000010)  
 Polycolor Pro 2K Basis W30 (5086000030)

In order to ensure uniformity of the colour shade, use only material with the same batch number on a given surface.

It is recommended to prepare a trial colour sample on the original substrate using the coating system selected in order to assess the final colour shade.

Please observe our **ARL 800- Working guideline for working (including care and maintenance) with ADLER Mix, PUR Mix and Color4You dosing machines**.

**Supplementary products**

Aqua-Cleaner (8004)  
 Aqua-Hardener 8450 (8450)  
 Aquafix S (8110)  
 Polyactive SB (8059)  
 Polycolor Top 2K (5082)  
 Top-Care (7227)  
 Top-Cleaner (7208)  
 Windoor Care-Set (7229)

Please refer to the corresponding technical data sheets of the products.

**FURTHER DETAILS**

**Durability / storage**



Min. 1 year(s) in the original sealed containers.

Make sure the product is protected against moisture, direct sunlight, frost and high temperatures (above 30 °C).

Close opened containers well and use up the content as soon as possible.

**Technical specifications**

VOC content of the ready-to-use mixture: EU limit for Polycolor Pro 2K (Cat A/d): 130 g/l.  
 Polycolor Pro 2K contains maximum 50 g/l VOC.

**Giscode**

BSW20

**Safety information**



The product is only suitable for the industrial and professional use.

The inhalation of paint aerosols during spray application must generally be avoided. This is ensured by the proper use of a respirator (combination filter A2/P2).

Further information on the subject of safety during transport, storage and handling as well as disposal can be found in the relevant safety data sheet. The current version can be accessed on the Internet at **www.adler-lacke.com**.